

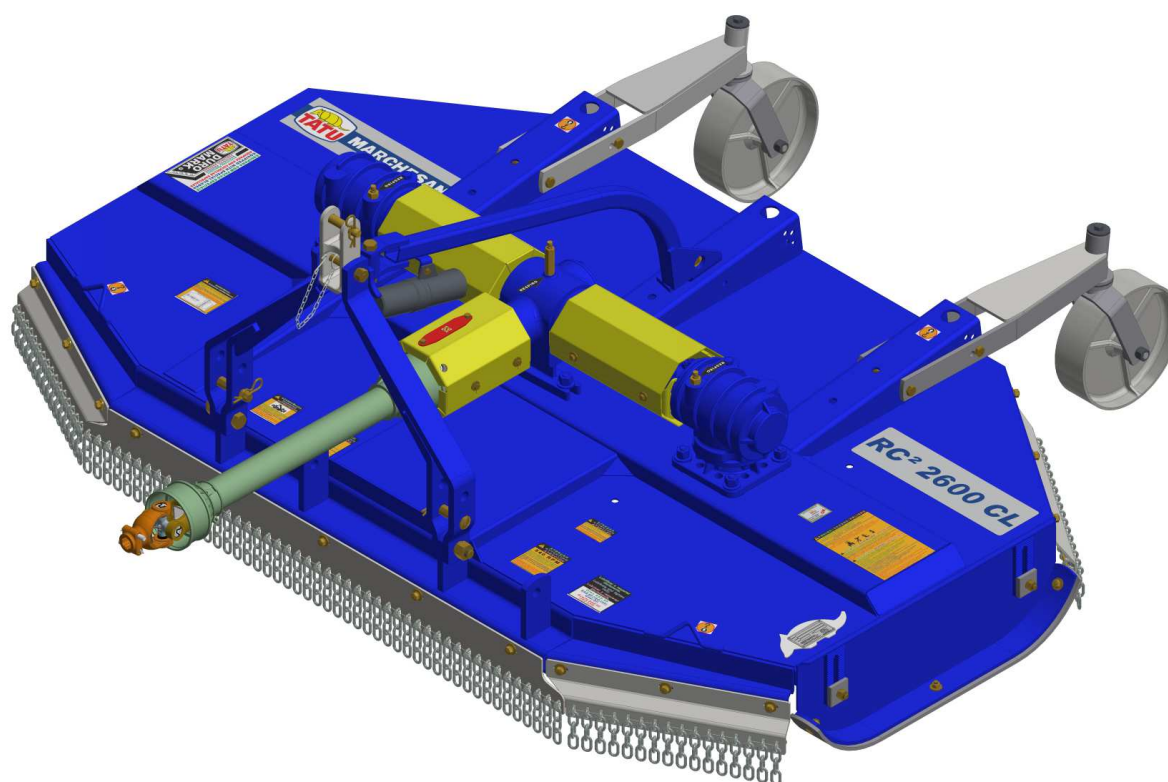
ROTARY CUTTERS

Code:

0501092577

Product:

RC2 2600 CL - 02 WHEELS

**Series:**

S-0516

Revision:

00

Date Revision:

SETEMBRO/2019



PRODUCTS

| Code | Description |
|-------------|------------------------------------|
| 0104120078 | RC2 2600 CL C/PROT C/2R S-0516 |
| 0104120078C | RC2 2600 CL C/PROT C/2R EXP S-0516 |

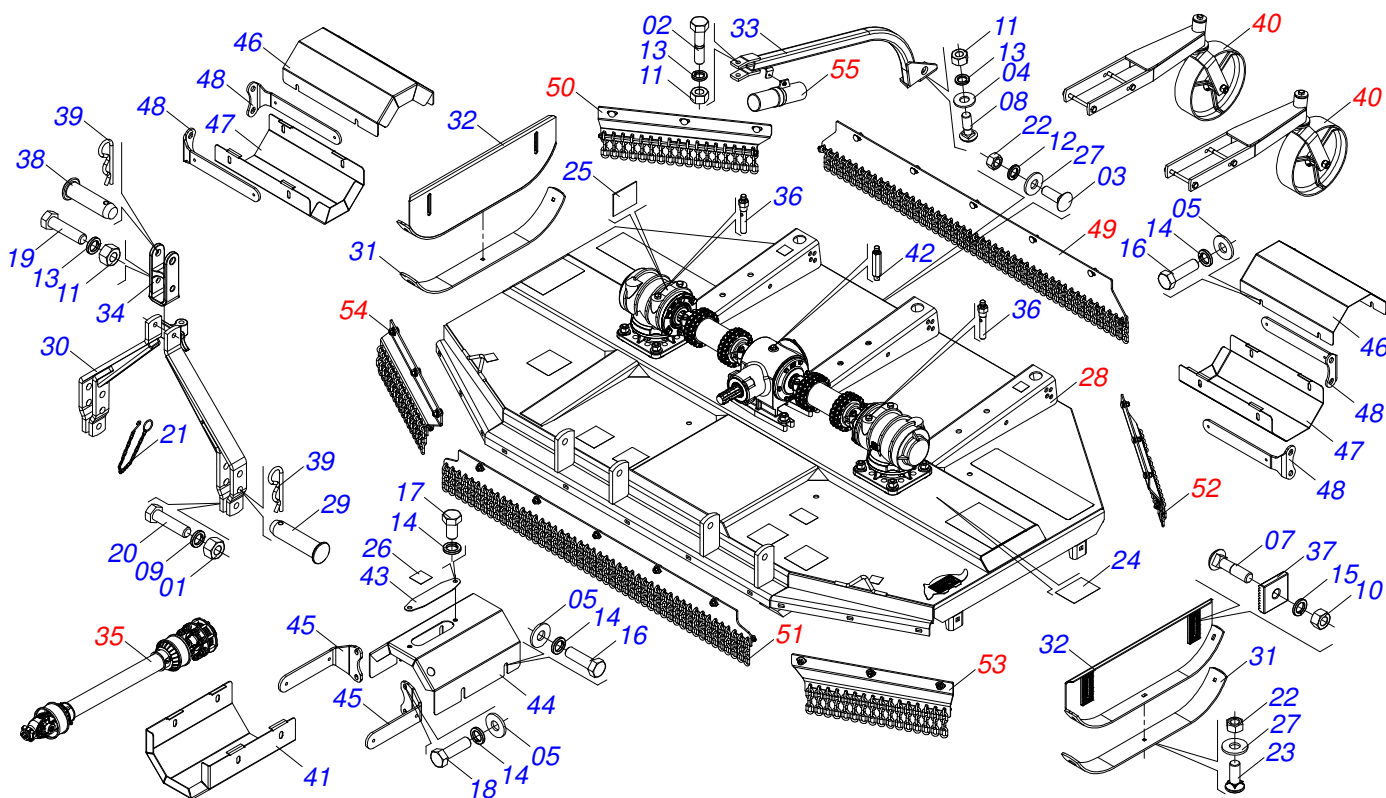
ATTENTION: IMPORTANT

Marchesan S.A. reserves the right to improve and / or modify the technical features of its products, without obligation to do the same with those products already sold and without prior knowledge of the dealer or the consumer.



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|------------|---------------------------------------|-------|----|
| 0909095414 | FRAME ASSY | | 1 |
| 0521051338 | FRAME SEMI MOUNTED | | 2 |
| 0511041608 | DOUBLE DISTRIBUTOR | | 3 |
| 0511042158 | RH MULTIPLIER | | 4 |
| 0501055991 | SUPPORT WITH ROTARY CUTTER BLADES | | 5 |
| 0511043450 | DRIVE SHAFT | | 6 |
| 0501056010 | FRICION CLUTCH | | 7 |
| 0511047301 | CARRYING WHEELS ASSY | | 8 |
| 0521056819 | REAR CENTRAL CHAIN PROTECTION | | 9 |
| 0521051347 | RIGHT REAR CURRENT PROTECTION | | 10 |
| 0521051345 | FRONT / REAR CENTRAL CHAIN PROTECTION | | 11 |
| 0521051346 | LEFT REAR CURRENT PROTECTION | | 12 |
| 0521051444 | LEFT REAR CURRENT PROTECTION | | 13 |
| 0521051443 | RIGHT FRONT CURRENT PROTECTION | | 14 |
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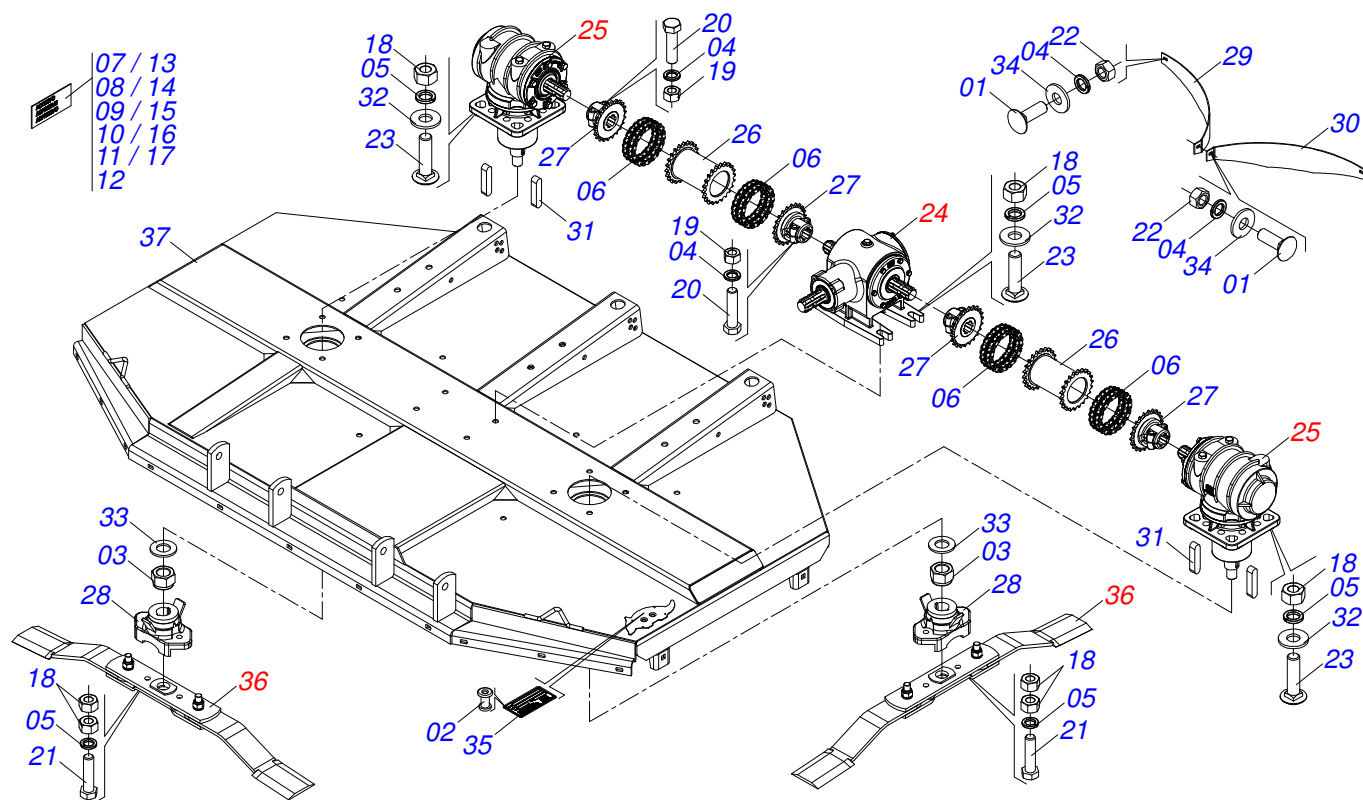
| Item | Code | Description | See page | QT |
|------|------------|----------------------------------|----------|----|
| 01 | 0501010059 | 1.5/8 NUT | | 02 |
| 02 | 0501010216 | 3/4" X 4-1/2" BOLT | | 01 |
| 03 | 0501010243 | 1/2" X 1-1/2" BOLT | | 01 |
| 04 | 0501010322 | FLAT WASHER | | 01 |
| 05 | 0501010984 | FLAT WASHER | | 16 |
| 06 | 0501011600 | 1/2" X 1-1/4" BOLT | | 02 |
| 07 | 0501014177 | 5/8" X 2-1/2" BOLT | | 04 |
| 08 | 0501017305 | 3/4" X 2-1/4" BOLT | | 01 |
| 09 | 0503010012 | 1" SPRING WASHER | | 02 |
| 10 | 0503010013 | 5/8" NUT | | 04 |
| 11 | 0503010014 | 3/4" NUT | | 03 |
| 12 | 0503010019 | 1/2" SPRING WASHER | | 03 |
| 13 | 0503010023 | 3/4" SPRING WASHER | | 03 |
| 14 | 0503010025 | 3/8" SPRING WASHER | | 18 |
| 15 | 0503010027 | 5/8" SPRING WASHER | | 04 |
| 16 | 0503010237 | 3/8" X 1" BOLT | | 12 |
| 17 | 0503010256 | 3/8" X 3/4" BOLT | | 02 |
| 18 | 0503010751 | C3/8" X 1.1/4" HEX BOLT G.5 | | 04 |
| 19 | 0503011198 | C3/4" X 6" SCREW | | 01 |
| 20 | 0503011432 | BOLT | | 02 |
| 21 | 0503011981 | 17.7" CHAIN WITH HOOK/LINK | | 01 |
| 22 | 0503012682 | 1/2" BSW NUT | | 09 |
| 23 | 0503012956 | 1/2" X 1-1/2" BOLT | | 06 |
| 24 | 0503031087 | ADHESIVE LABEL | | 01 |
| 25 | 0503031127 | ADHESIVE LABEL | | 03 |
| 26 | 0503034247 | ADHESIVE LABEL POINT LUBRICATION | | 01 |
| 27 | 0511017302 | FLAT WASHER | | 09 |
| 28 | 0521051338 | FRAME SEMI MOUNTED | 2 | 01 |
| 29 | 0521010596 | COUPLING SHAFT | | 02 |
| 30 | 0501066446 | DRAWBAR | | 01 |
| 31 | 0531019436 | SKID GUIDE | | 02 |



FRAME ASSY

0909095414

| Item | Code | Description | See page | QT |
|------|------------|--|----------|----|
| 32 | 0511064761 | 930 LEFT SKID | | 02 |
| 33 | 0501067540 | FRENCH HAND | | 01 |
| 34 | 1902040922 | ROTARY COTTERS HEAD SUPPLEMENT | | 01 |
| 35 | 0511043450 | DRIVE SHAFT | 6 | 01 |
| 36 | 0501110186 | OIL SMALLER LEVEL INDICATOR | | 02 |
| 37 | 1902010083 | SQUARE WASHER | | 04 |
| 38 | 0521810578 | COUPLING SHAFT | | 01 |
| 39 | 0503031035 | HAIR PIN | | 03 |
| 40 | 0511047301 | CARRYING WHEELS ASSY | 8 | 02 |
| 41 | 0581011777 | BODY LOWER PROTECTION COAT | | 01 |
| 42 | 0501110843 | DOBLE DISTRIBUTOR HOLE | | 01 |
| 43 | 0581012546 | LUBRICATION AXIS TRANSMISSION | | 01 |
| 44 | 0521067419 | CARDAN SUPERIOR PROTECTION COVER | | 01 |
| 45 | 0581013790 | CARDAN DISTRIBUTOR PROTECTION SUPPORT | | 02 |
| 46 | 0581014712 | TOP COUPLING PROTECTION COVER (400) | | 02 |
| 47 | 0581014713 | LOWER COUPLING PROTECTION COVER (400) | | 02 |
| 48 | 0581014714 | BODY SUPPORT COUPLING PROTECTION COVER (400) | | 04 |
| 49 | 0521056819 | REAR CENTRAL CHAIN PROTECTION | 9 | 01 |
| 50 | 0521051347 | RIGHT REAR CURRENT PROTECTION | 10 | 01 |
| 51 | 0521051345 | FRONT / REAR CENTRAL CHAIN PROTECTION | 11 | 01 |
| 52 | 0521051346 | LEFT REAR CURRENT PROTECTION | 12 | 01 |
| 53 | 0521051444 | LEFT REAR CURRENT PROTECTION | 13 | 01 |
| 54 | 0521051443 | RIGHT FRONT CURRENT PROTECTION | 14 | 01 |
| 55 | 0521051348 | MANUAL CANISTER ASSY | 15 | 01 |



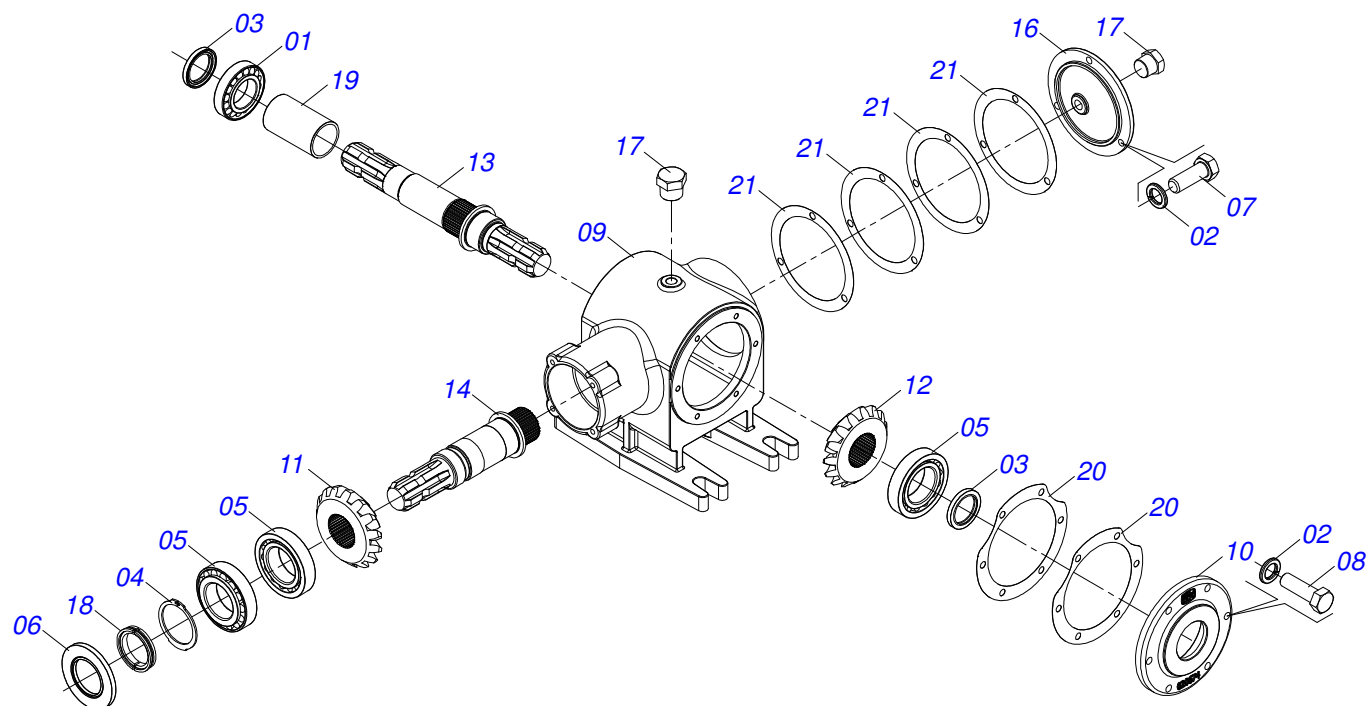
| Item | Code | Description | See page | QT |
|------|------------|-----------------------------------|----------|----|
| 01 | 0501810243 | SCREW 1/2 BSW X 1.1/2 CAPQ G.2 R. | | 03 |
| 02 | 0503010001 | 3.2 X 5.5 RIVET | | 04 |
| 03 | 0503010817 | 1.1/4" SELF LOCKING NUT | | 02 |
| 04 | 0503011440 | SPRING WASHER | | 11 |
| 05 | 0503011442 | 3/4" SPRING WASHER | | 16 |
| 06 | 0503013471 | 60-2 X 21 CHAIN LINK + MENDING | | 04 |
| 07 | 0503031427 | ADHESIVE LABEL | | 01 |
| 08 | 0503031428 | READ MANUAL DECAL | | 01 |
| 09 | 0503031929 | ADHESIVE LABEL | | 01 |
| 10 | 0503031930 | ADHESIVE LABEL | | 01 |
| 11 | 0503031932 | ADHESIVE LABEL | | 01 |
| 12 | 0503032534 | ADHESIVE LABEL | | 01 |
| 13 | 0503032535 | LABEL ADHESIVE CARDAN SIDE | | 01 |
| 14 | 0503032949 | ADHESIVE LABEL | | 01 |
| 15 | 0503034078 | LIFTING POINTS DECAL | | 04 |
| 16 | 0503034333 | ADHESIVE LABEL | | 01 |
| 17 | 0503034523 | ADHESIVE LABEL | | 01 |
| 18 | 0503810014 | 3/4" NUT | | 20 |
| 19 | 0503810060 | NUT 1/2 NC S SA | | 08 |
| 20 | 0503810479 | BOLT | | 08 |
| 21 | 0503811328 | BOLT | | 04 |
| 22 | 0503812682 | NUT (BSW) | | 03 |
| 23 | 0503817867 | BOLD | | 12 |
| 24 | 0511041608 | DOUBLE DISTRIBUTOR | 3 | 01 |
| 25 | 0511042158 | RH MULTIPLIER | 4 | 02 |
| 26 | 0511066368 | 174,5 COUPLING (RC2 2600 CL) | | 02 |
| 27 | 0511067340 | 1.3/4 TERMINAL | | 04 |
| 28 | 0502012453 | SUPPORT FLANGE | | 02 |
| 29 | 0511019204 | 35.4" LEFT PROTECTION | | 01 |
| 30 | 0511019205 | 35.4" RIGHT PROTECTION | | 01 |
| 31 | 0501010536 | KEYWAY SQUARE | | 04 |



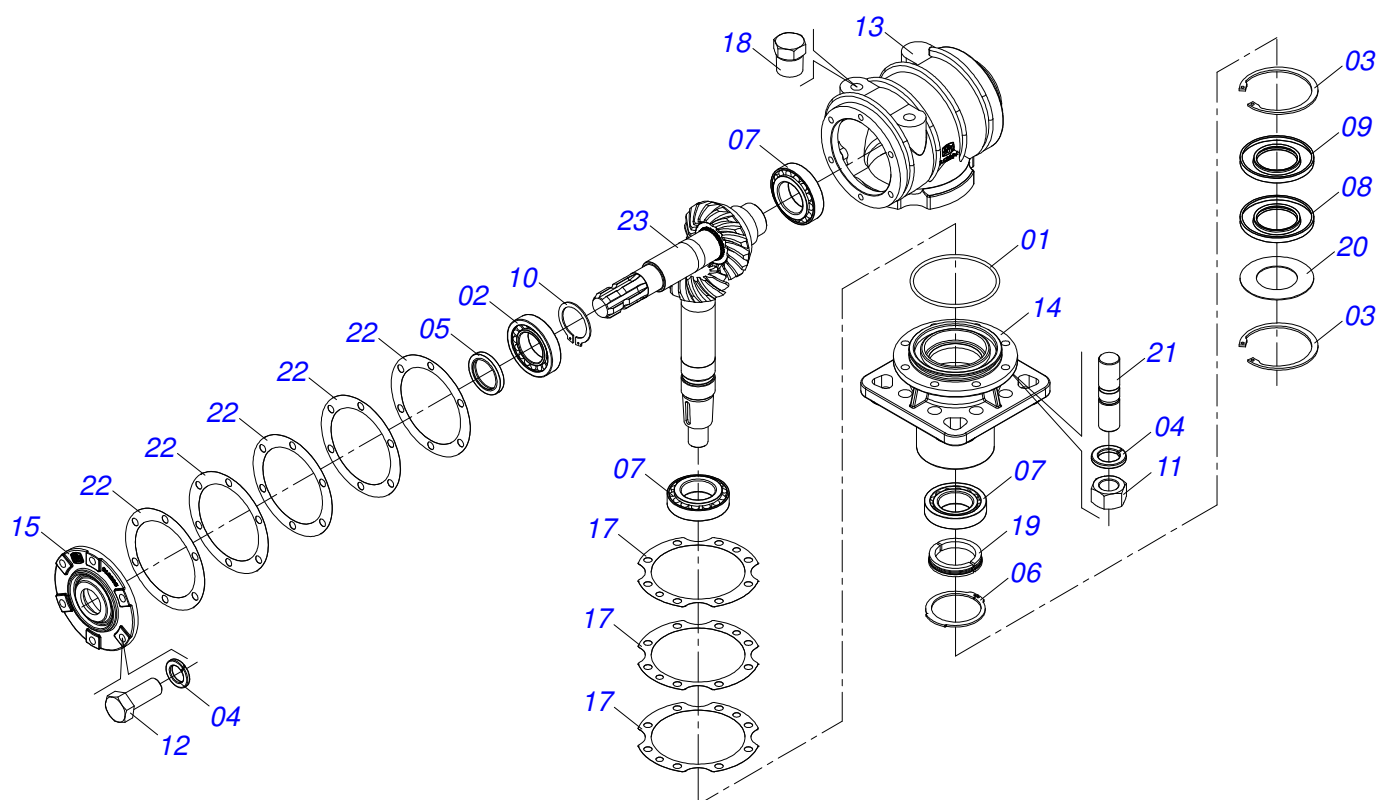
RC2 2600 CL - 02 WHEELS
FRAME SEMI MOUNTED

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0521051338

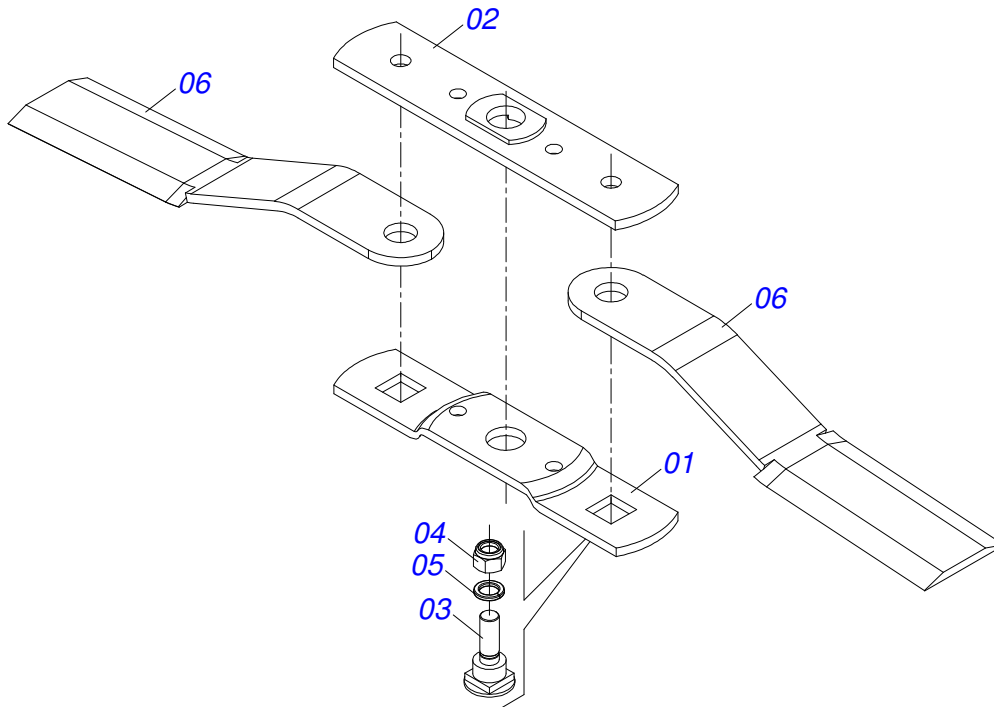
| Item | Code | Description | See page | QT |
|------|------------|-----------------------------------|----------|----|
| 32 | 0501810322 | FLAT WASHER | | 12 |
| 33 | 0501817779 | FLAT WASHER | | 02 |
| 34 | 0511817302 | FLAT WASHER | | 03 |
| 35 | 0503034003 | SERIAL NUMBER TAG 61 X 118 | | 01 |
| 36 | 0501055991 | SUPPORT WITH ROTARY CUTTER BLADES | 5 | 02 |
| 37 | 0521067952 | FRAME RC2 2600 CL 2R | | 01 |



| Item | Code | Description | See page | QT |
|------|------------|---------------------------------|----------|--------|
| 01 | 0503010750 | 30209 BALL BEARING | 01 | 01 |
| 02 | 0503011443 | 3/8" SPRING WASHER | 09 | 09 |
| 03 | 0503012103 | 5301 -BSEAL | 02 | 02 |
| 04 | 0503012311 | 501065 RENO RING | 01 | 01 |
| 05 | 0503012418 | 32211 ROLLER BEARING | 03 | 03 |
| 06 | 0503013201 | ARCA 6016 BRG SEAL | 01 | 01 |
| 07 | 0503810237 | 3/8 UNC X 1 C S G.5 SA BOLT | 03 | 03 |
| 08 | 0503810751 | 3/8 UNC X 1.1/4 C S G.5 - SCREW | 06 | 06 |
| 09 | 0502012178 | DOUBLE DISTRIBUTOR BOX | 01 | 01 |
| 10 | 0502020674 | DISTRIBUTOR DOUBLE COVER | 01 | 01 |
| 11 | 0503033139 | RIGHT 15Z CONICAL GEAR | 01 | 01 |
| 12 | 0503033140 | 15Z LEFT CONICAL GEAR | 01 | 01 |
| 13 | 0503033141 | LARGER AXLE | 01 | 01 |
| 14 | 0503033142 | SMALLER AXLE S-0503 EG-1935 | 01 | 01 |
| 15 | 3402301247 | MINERAL OIL GREASE | | 2,0Lts |
| 16 | 0502020160 | COVER WITH DOUBLE DISTRIBUTOR | 01 | 01 |
| 17 | 0503010856 | OIL PLUG | 02 | 02 |
| 18 | 0531019302 | LOCK RING | 01 | 01 |
| 19 | 0551018078 | SLEEVE FLANGE BALL BEARING | 01 | 01 |
| 20 | 0503030228 | 7.1" X 5.3" X 0.008" JOINT | 02 | 02 |
| 21 | 0503030341 | 6.4" X 0.008" JOINT | 04 | 04 |

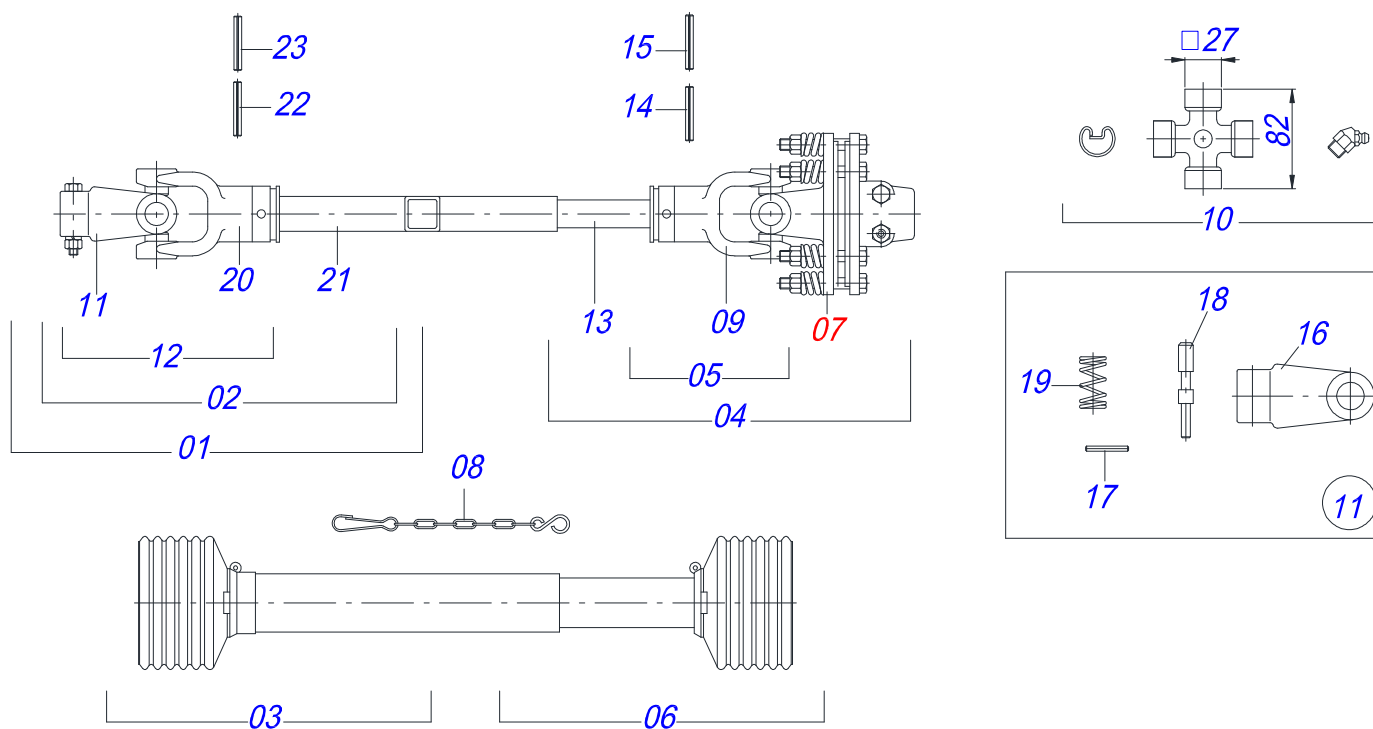


| Item | Code | Description | See page | QT |
|------|------------|-------------------------------------|----------|---------|
| 01 | 0503010286 | 2-355 N 3006-9B O'RING | | 01 |
| 02 | 0503010750 | 30209 BALL BEARING | | 01 |
| 03 | 0503011420 | 502100 CLAMPING RING (FOR AXLE) | | 02 |
| 04 | 0503011440 | SPRING WASHER | | 14 |
| 05 | 0503012103 | 5301 -BSEAL | | 01 |
| 06 | 0503012311 | 501065 RENO RING | | 01 |
| 07 | 0503012418 | 32211 ROLLER BEARING | | 03 |
| 08 | 0503013201 | ARCA 6016 BRG SEAL | | 01 |
| 09 | 0503013211 | 6016 BRG SEAL | | 01 |
| 10 | 0503014772 | 501056 CLAMPING RING (FOR AXLE) | | 01 |
| 11 | 0503810028 | NUT 1/2 NF SA | | 08 |
| 12 | 0503810395 | SCREW 1/2 UNC X 1.1/4 CSRT G.5 SA | | 06 |
| 13 | 0502012204 | SPEED MULTIPLIER BOX | | 01 |
| 14 | 0502012206 | LOWER HUB | | 01 |
| 15 | 0502012203 | RH COVER MULTIPLIER | | 01 |
| 16 | 3402301247 | MINERAL OIL GREASE | | 2,85Lts |
| 17 | 0503030785 | 7.9" X 5.9" X 0.008" JOINT | | 03 |
| 18 | 0503031604 | 1/2" BSP PLUG | | 02 |
| 19 | 0531019302 | LOCK RING | | 01 |
| 20 | 0531818823 | FLAT WASHER 55.20 X99,80 X1,50 SA | | 01 |
| 21 | 0503830084 | PRISONER 1/2 UNC X 1/2 UNF X 50 SA | | 08 |
| 22 | 0503030783 | 7.1" X 5.3" X 0.008" JOINT | | 05 |
| 23 | 0503061696 | CROWN PINION SET 12Z 12Z AXLE RIGHT | | 01 |

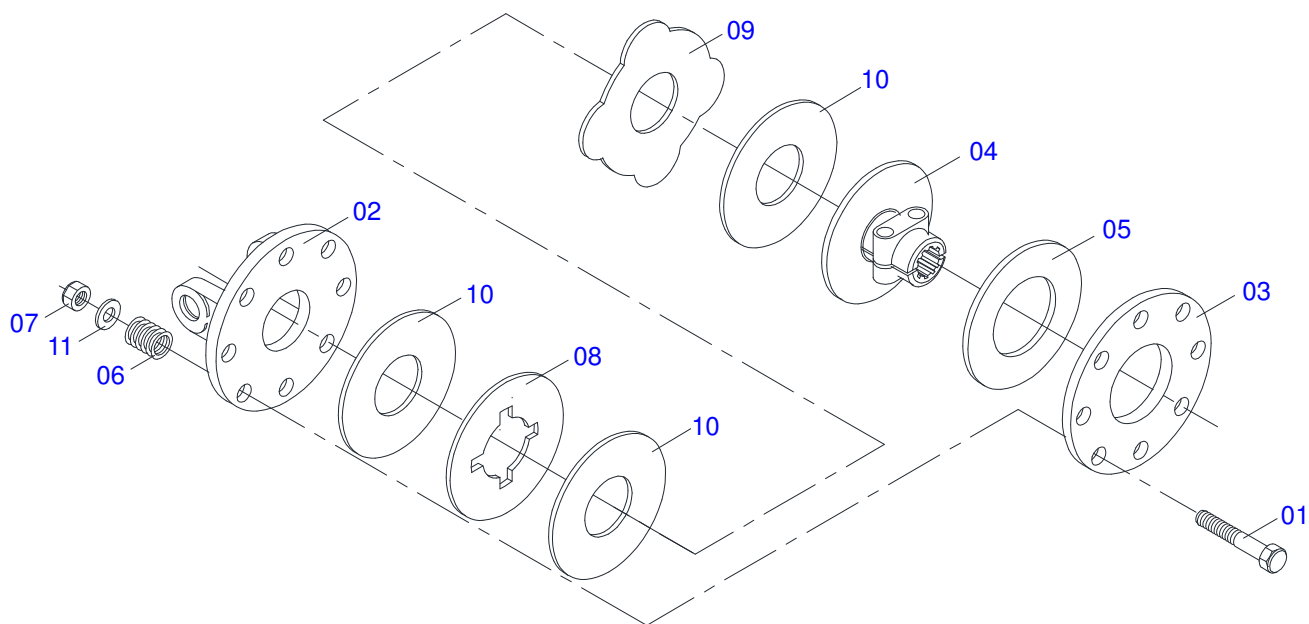


| Item | Code | Description | See page | QT |
|------|------------|------------------------------------|----------|----|
| 01 | 0561017368 | ROTARY LOWER SUPPORT | | 01 |
| 02 | 0561017308 | SUPPORT UPPER BASE | | 01 |
| 03 | 0511019000 | BOLT | | 02 |
| 04 | 0503010812 | 7/8" UNF SELF LOCKING NUT | | 02 |
| 05 | 0503011447 | SPRING WASHER | | 02 |
| 06 | 0622400057 | 21.6" X 3.94" X 0.5" ROTARY CUTTER | | 02 |

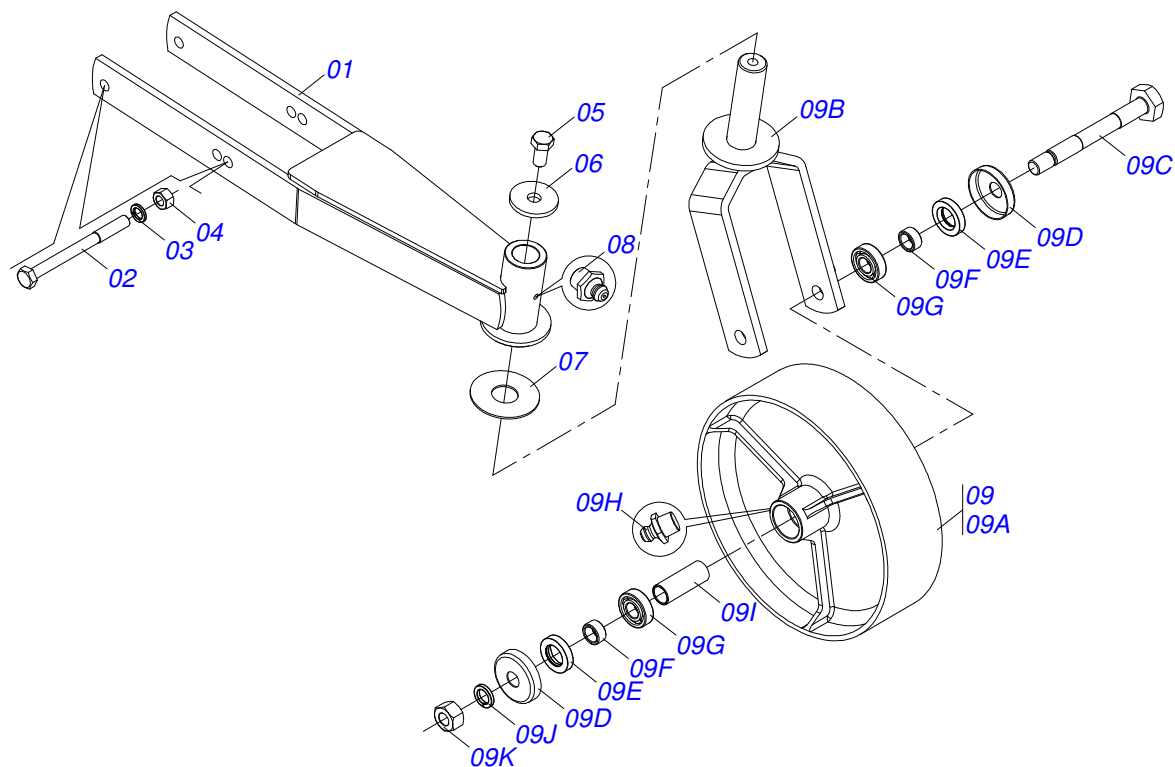
DRIVE SHAFT



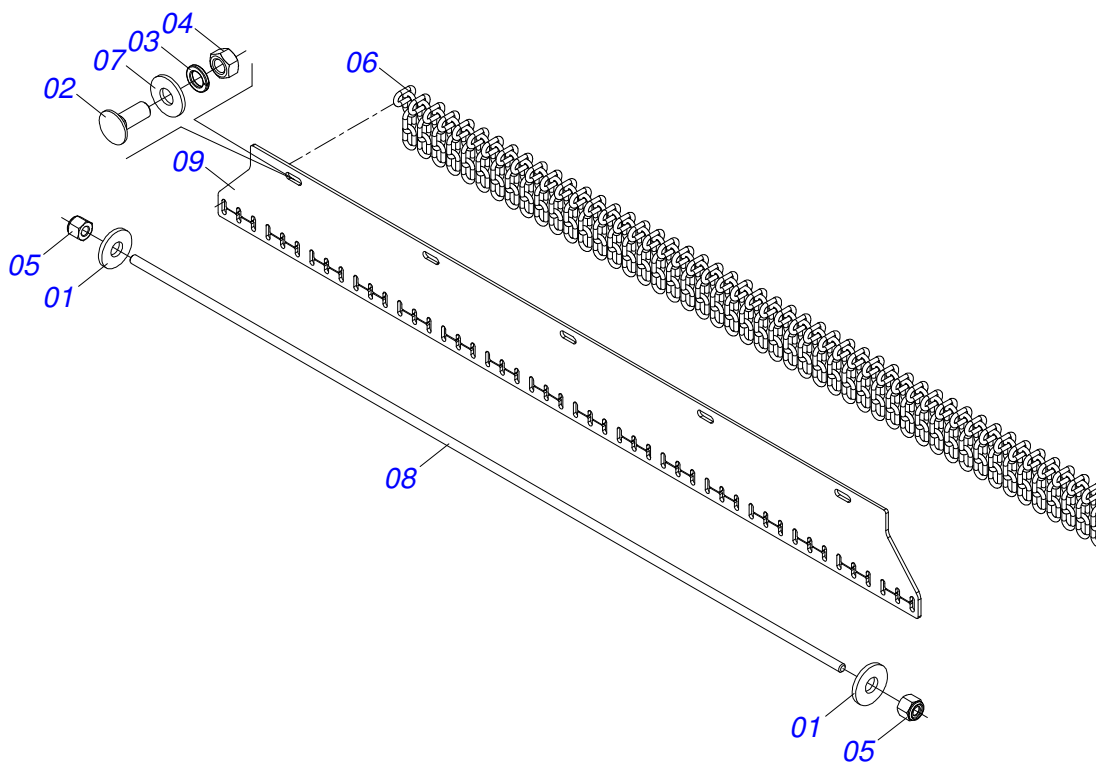
| Item | Code | Description | See page | QT |
|------|------------|--------------------------------------|----------|----|
| 01 | 0501056228 | PROT/SLEEVE UNIVERSAL JOINT | | 01 |
| 02 | 0501056227 | UNIVERSAL JOINT WITH SLEEVE | | 01 |
| 03 | 0503013619 | PROTECTION FOR UNIV JOINT AND SLEEVE | | 01 |
| 04 | 0501056229 | UNIVERSAL JOINT WITH AXLE/PROT | | 01 |
| 05 | 0501056226 | UNIVERSAL JOINT WITH SHAFT | | 01 |
| 06 | 0503013620 | PROTECTION FOR UNIV JOINT AND AXLE | | 01 |
| 07 | 0501056010 | FRICITION CLUTCH | 7 | 01 |
| 08 | 0503012023 | CHAIN FOR PROTECTION | | 02 |
| 09 | 0502010571 | 3-60 TERMINAL W/ SH 1.43"/1.43" | | 02 |
| 10 | 0503010837 | CARDAN CROSSPIECE | | 01 |
| 11 | 0501056223 | TERM 1-60 C/CANAL CC50 | | 01 |
| 12 | 0501056225 | UNIVERSAL JOINT | | 01 |
| 13 | 0541016743 | 36,51 X 800 SQUARE SHAFT | | 01 |
| 14 | 0503011069 | 0.4" X 2.8" SPRING PIN | | 01 |
| 15 | 0503011805 | 0.2" X 2.8" SPRING PIN | | 01 |
| 16 | 0502011421 | 1-60 TERMINAL | | 01 |
| 17 | 0503010838 | 0.1" X 0.8" SPRING PIN | | 01 |
| 18 | 0521010638 | 0.5" X 3.3" QUIC HITCH COUPL SHAFT | | 01 |
| 19 | 0503030518 | 0.5"X1.0"X 0.1" COMPRESSION SPRING | | 01 |
| 20 | 0502010570 | 2-60 TERMINAL W/ SH 1.8"/1.8" | | 01 |
| 21 | 0541016742 | 45,3 X Q37,2 SQUARE SLEEVE | | 01 |
| 22 | 0503010843 | 0.4" X 3.3" SPRING PIN | | 01 |
| 23 | 0503011878 | 0.2" X 3.3" SPRING PIN | | 01 |



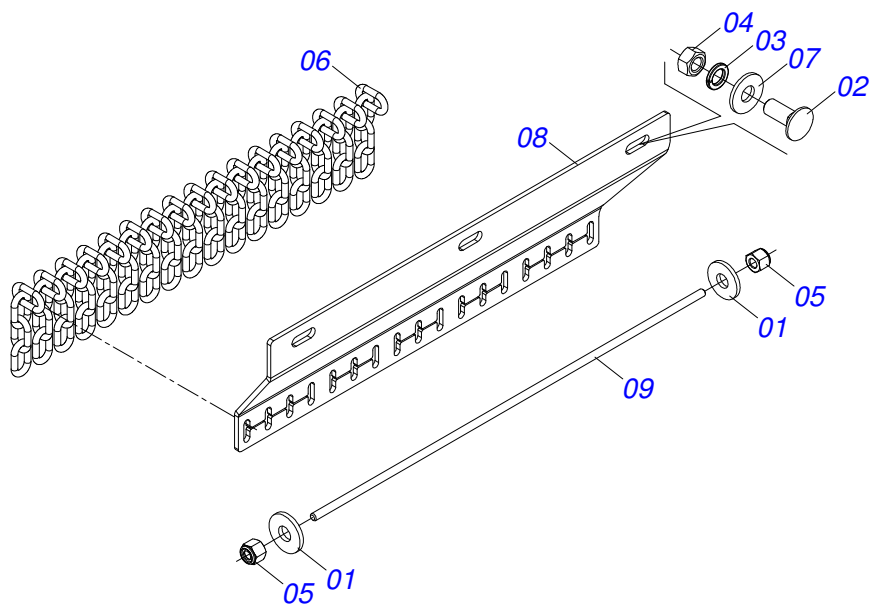
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|------|------------|-------------------|----------|----|
| 01 | 0503013564 | FRICION BOLT | | 08 |
| 02 | 0503013554 | FLANGE | | 01 |
| 03 | 0503013557 | COUPLING DISC | | 01 |
| 04 | 0503013556 | CENTRAL CORE | | 01 |
| 05 | 0503013555 | FRICION DISC | | 01 |
| 06 | 0503013558 | FRICION SPRING | | 08 |
| 07 | 0503013559 | FRICION NUT | | 08 |
| 08 | 0503013561 | NOTCHED DISC | | 01 |
| 09 | 0503013560 | INTERMEDIATE DISC | | 01 |
| 10 | 0503013562 | FRICION DISC | | 03 |
| 11 | 0503013563 | FRICION WASHER | | 08 |



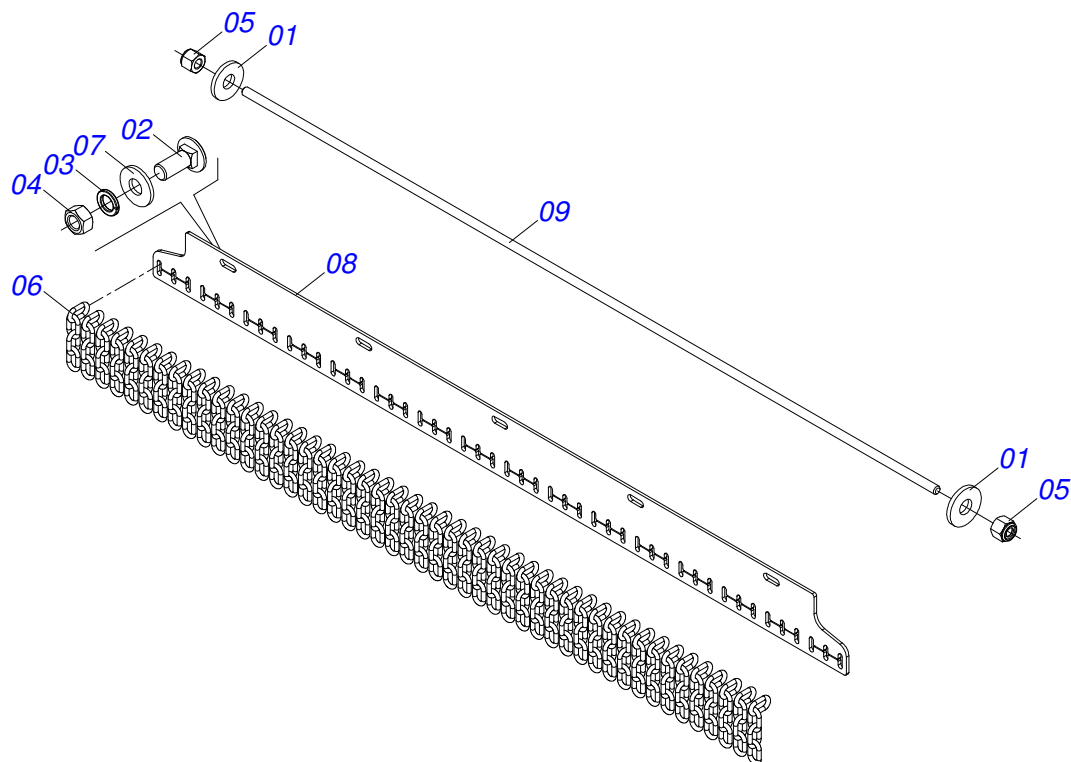
| Item | Code | Description | See page | QT |
|------|------------|---------------------------|----------|----|
| 01 | 0521065281 | WHEEL SUPPORT | | 01 |
| 02 | 0503010795 | 5/8" X 7" BOLT | | 02 |
| 03 | 0503010027 | 5/8" SPRING WASHER | | 02 |
| 04 | 0503010013 | 5/8" NUT | | 02 |
| 05 | 0503010962 | 5/8" X 1-1/4" BOLT | | 01 |
| 06 | 0511010721 | FLAT WASHER | | 01 |
| 07 | 0511013239 | FLAT WASHER | | 01 |
| 08 | 0503010002 | 1800 GREASE FITTING | | 01 |
| 09 | 0501058460 | CARRYING WHEELS | | 01 |
| 09A | 0502012519 | 350 X 100 WHEEL ASSY | | 01 |
| 09B | 0501065266 | WHELL FORK | | 01 |
| 09C | 0501017143 | WHEEL AXLE | | 01 |
| 09D | 0511014254 | DUST CLOAK | | 02 |
| 09E | 0503010268 | 00262-B SEAL | | 02 |
| 09F | 0521010487 | SPACER WASHER | | 02 |
| 09G | 0503010269 | 6204 BALL BEARING | | 02 |
| 09H | 0503010002 | 1800 GREASE FITTING | | 01 |
| 09I | 0521010460 | 0.9" X 1.1" X 2.9" SLEEVE | | 01 |
| 09J | 0503011442 | 3/4" SPRING WASHER | | 01 |
| 09K | 0503010014 | 3/4" NUT | | 01 |



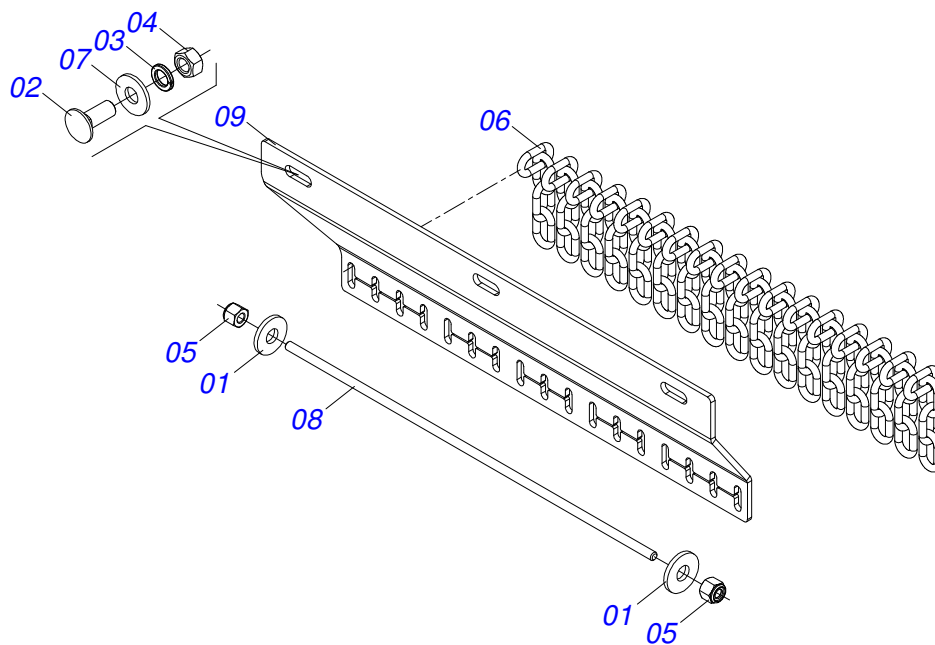
| Item | Code | Description | See page | QT |
|------|------------|------------------------------------|----------|----|
| 01 | 0501010984 | FLAT WASHER | 02 | |
| 02 | 0501011600 | 1/2" X 1-1/4" BOLT | 03 | |
| 03 | 0503010019 | 1/2" SPRING WASHER | 03 | |
| 04 | 0503012682 | 1/2" BSW NUT | 03 | |
| 05 | 0503013759 | NUT | 02 | |
| 06 | 0511011774 | 8,00 CHAIN 4 LINK | 48 | |
| 07 | 0511017302 | FLAT WASHER | 05 | |
| 08 | 0581014716 | CURRENT PROTECTION ROD (1730) | 01 | |
| 09 | 0591011612 | BODY REAR CENTRAL CHAIN PROTECTION | 01 | |



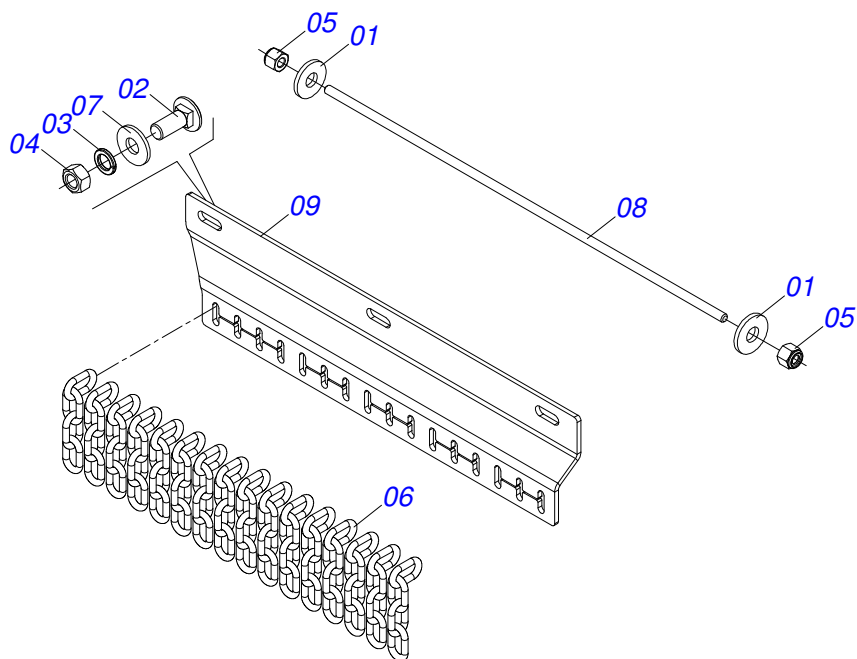
| Item | Code | Description | See page | QT |
|------|------------|----------------------------------|----------|----|
| 01 | 0501010984 | FLAT WASHER | | 02 |
| 02 | 0501011600 | 1/2" X 1-1/4" BOLT | | 03 |
| 03 | 0503010019 | 1/2" SPRING WASHER | | 03 |
| 04 | 0503012682 | 1/2" BSW NUT | | 03 |
| 05 | 0503013759 | NUT | | 02 |
| 06 | 0511011774 | 8,00 CHAIN 4 LINK | | 17 |
| 07 | 0511017302 | FLAT WASHER | | 03 |
| 08 | 0581014719 | RIGHT REAR CHAIN PROTECTION BODY | | 01 |
| 09 | 0581014718 | CURRENT PROTECTION BAR | | 01 |



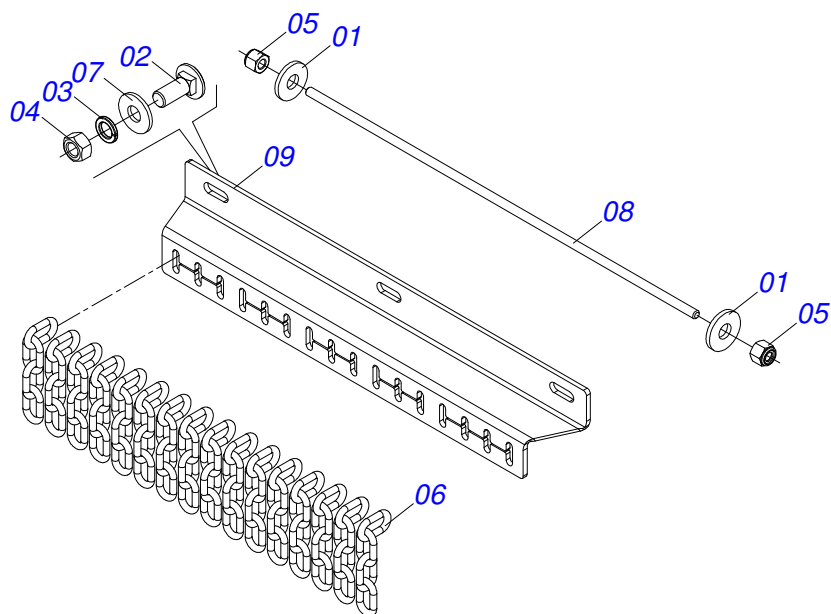
| Item | Code | Description | See page | QT |
|------|------------|-------------------------------|----------|----|
| 01 | 0501010984 | FLAT WASHER | | 02 |
| 02 | 0501011600 | 1/2" X 1-1/4" BOLT | | 05 |
| 03 | 0503010019 | 1/2" SPRING WASHER | | 05 |
| 04 | 0503012682 | 1/2" BSW NUT | | 05 |
| 05 | 0503013759 | NUT | | 02 |
| 06 | 0511011774 | 8,00 CHAIN 4 LINK | | 48 |
| 07 | 0511017302 | FLAT WASHER | | 03 |
| 08 | 0581014715 | CHAIN PROTECTION BODY | | 01 |
| 09 | 0581014716 | CURRENT PROTECTION ROD (1730) | | 01 |



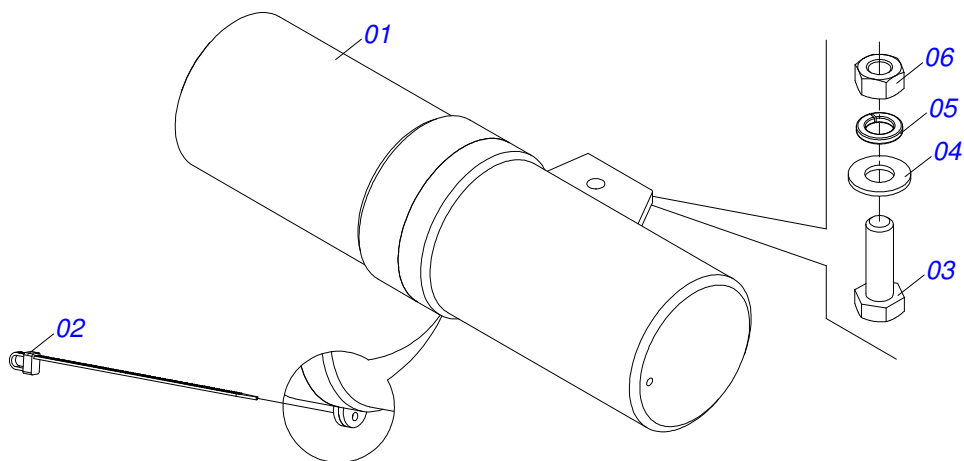
| Item | Code | Description | See page | QT |
|------|------------|----------------------------------|----------|----|
| 01 | 0501010984 | FLAT WASHER | | 02 |
| 02 | 0501011600 | 1/2" X 1-1/4" BOLT | | 04 |
| 03 | 0503010019 | 1/2" SPRING WASHER | | 04 |
| 04 | 0503012682 | 1/2" BSW NUT | | 04 |
| 05 | 0503013759 | NUT | | 02 |
| 06 | 0511011774 | 8,00 CHAIN 4 LINK | | 17 |
| 07 | 0511017302 | FLAT WASHER | | 04 |
| 08 | 0581014718 | CURRENT PROTECTION BAR | | 01 |
| 09 | 0581014717 | LEFTH REAR CHAIN PROTECTION BODY | | 01 |



| Item | Code | Description | See page | QT |
|------|------------|-----------------------------------|----------|----|
| 01 | 0501010984 | FLAT WASHER | | 02 |
| 02 | 0501011600 | 1/2" X 1-1/4" BOLT | | 04 |
| 03 | 0503010019 | 1/2" SPRING WASHER | | 04 |
| 04 | 0503012682 | 1/2" BSW NUT | | 04 |
| 05 | 0503013759 | NUT | | 02 |
| 06 | 0511011774 | 8,00 CHAIN 4 LINK | | 16 |
| 07 | 0511017302 | FLAT WASHER | | 04 |
| 08 | 0581013920 | CURRENT PROTECTION BAR | | 01 |
| 09 | 0581014912 | LEFTH FRONT CHAIN PROTECTION BODY | | 01 |



| Item | Code | Description | See page | QT |
|------|------------|-----------------------------------|----------|----|
| 01 | 0501010984 | FLAT WASHER | | 02 |
| 02 | 0501011600 | 1/2" X 1-1/4" BOLT | | 04 |
| 03 | 0503010019 | 1/2" SPRING WASHER | | 04 |
| 04 | 0503012682 | 1/2" BSW NUT | | 04 |
| 05 | 0503013759 | NUT | | 02 |
| 06 | 0511011774 | 8,00 CHAIN 4 LINK | | 16 |
| 07 | 0511017302 | FLAT WASHER | | 04 |
| 08 | 0581013920 | CURRENT PROTECTION BAR | | 01 |
| 09 | 0581014911 | RIGHT FRONT CHAIN PROTECTION BODY | | 01 |



| Item | Code | Description | See page | QT |
|------|------------|---------------------------------|----------|----|
| 01 | 0503060100 | OPERATOR'S MANUAL STORAGE TUBE | | 01 |
| 02 | 0503010267 | NYLON CLAMP | | 01 |
| 03 | 0503010363 | 5/16" X 1" BOLT | | 01 |
| 04 | 0501010694 | 8.5 X 18 X 1.5 FLAT WASHER | | 01 |
| 05 | 0503010179 | 5/16" ZN SPRING WASHER | | 01 |
| 06 | 0503010337 | 5/16" NUT | | 01 |
| 07 | 0501031205 | PACKING WITH INSTRUCTION MANUAL | | 01 |

ANNOTATION



Lined area for writing annotations





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Technical Publications | Elaboration and Revision
ALESSANDRA PATRICIA KAWAHARA CARRILI